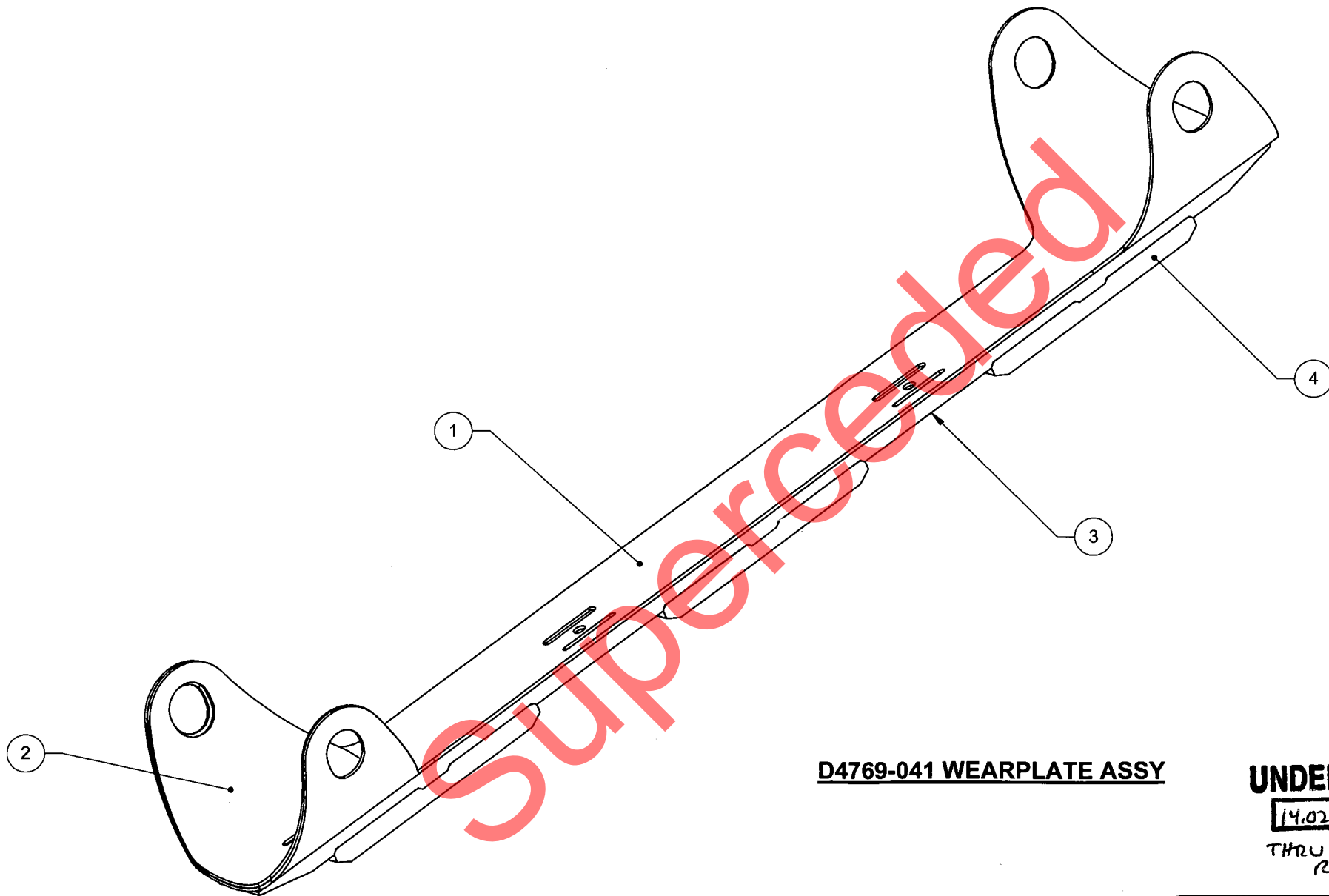


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4769-041	WEARPLATE ASSY
1	1	D4769-1	WEARPLATE
2	1	D4769-3	WEARPLATE SHIM
3	2	D4770-1	BAR
4	A/R	2059B	HARDCOAT WELD



D4769-041 WEARPLATE ASSY

UNDER REVIEW

14.02.25 A.P.

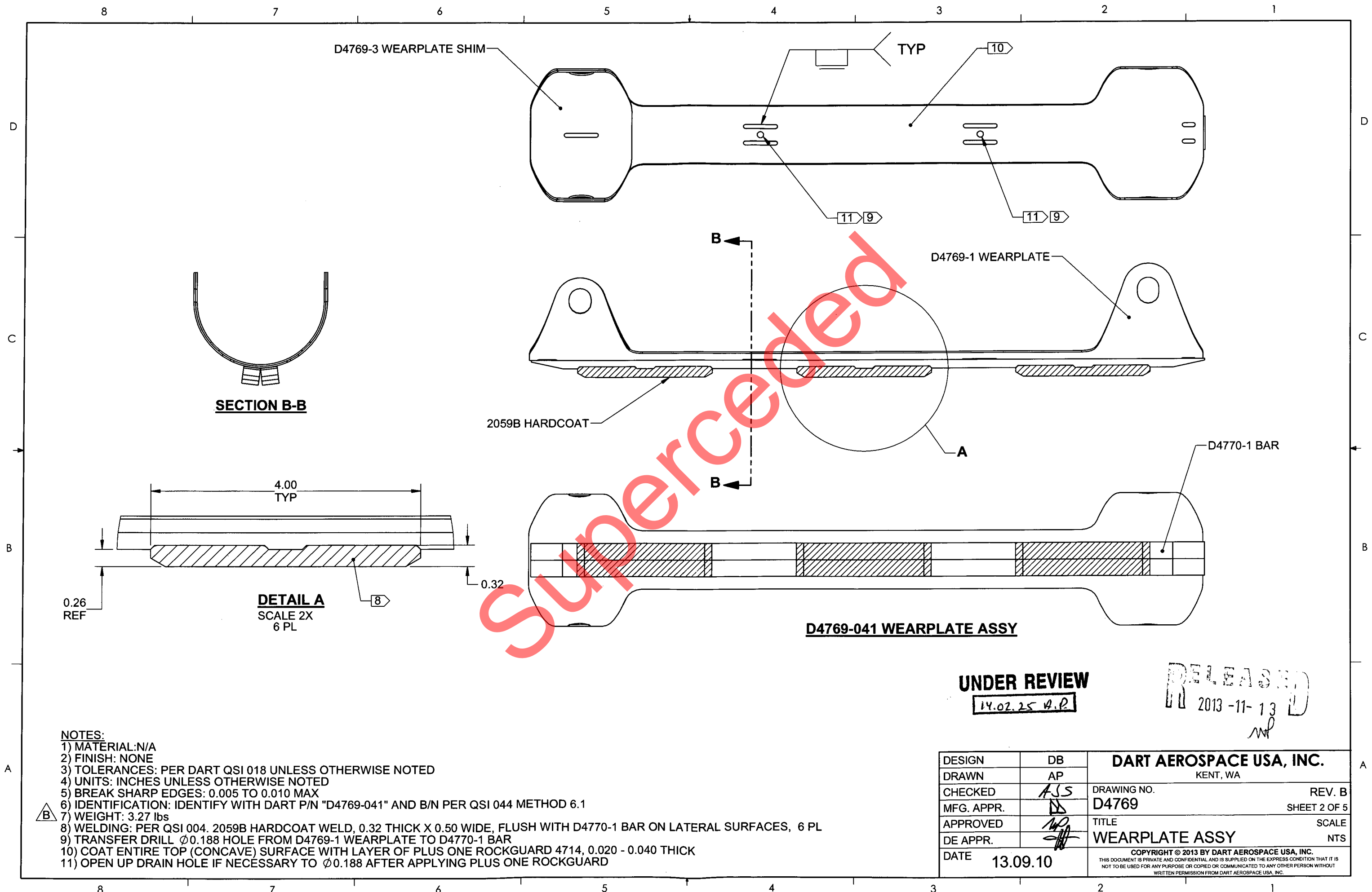
THRU HOLE
RE-LOCATED

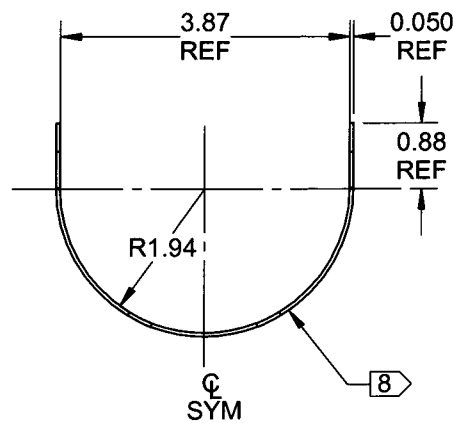
RELEASED
2013-11-13
MD

B	THRU HOLES NOW SLOTS. VARIOUS DIMENSIONAL CHANGES, UPADATED PART WEIGHTS. REMOVED GRAIN DIRECTION, D4769-3 WAS D4682-9. ADDED D4769-3 SHT 5.	AP	13.09.10
A	NEW ISSUE	AP	13.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	AP		
CHECKED	ASS	DRAWING NO.	REV. B
MFG. APPR.	DD	D4769	SHEET 1 OF 5
APPROVED	MD	TITLE	SCALE
DE APPR.	MD	WEARPLATE ASSY	NTS
DATE	13.09.10	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

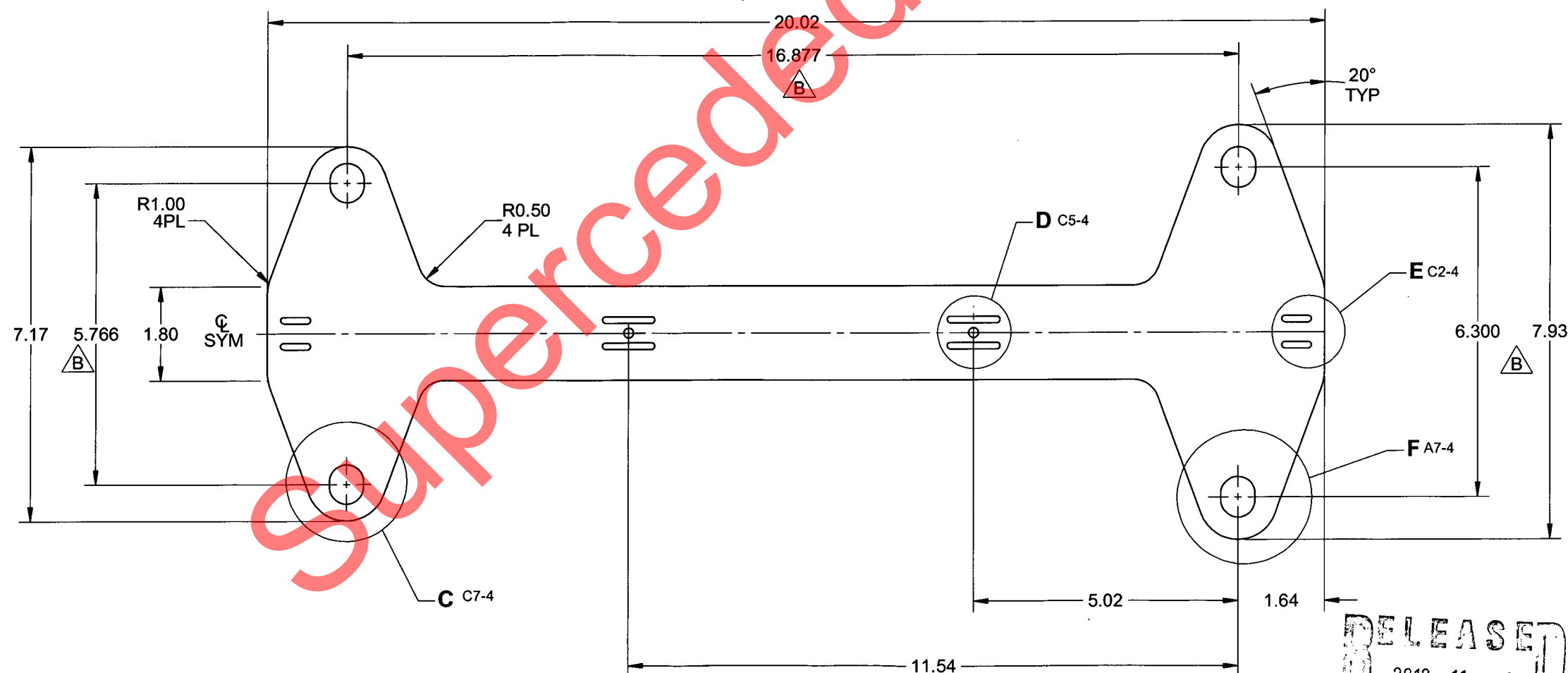
Superseded

INDEX BEAVER





D4769-1 WEARPLATE
(MAKE FROM D4769-1F)



D4769-1F WEARPLATE
(FLAT PATTERN)

NOTES:

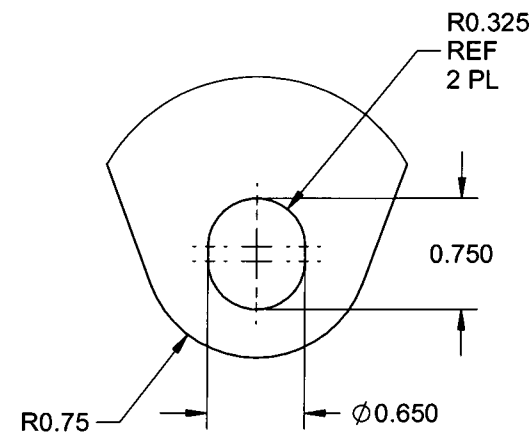
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 18 GAUGE 0.050 THICK, REF DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.83 lbs
- 8) IT IS ACCEPTABLE TO OVERBEND D4769-1 UP TO 2 DEG OR UNDERBEND UP TO 5 DEG

UNDER REVIEW

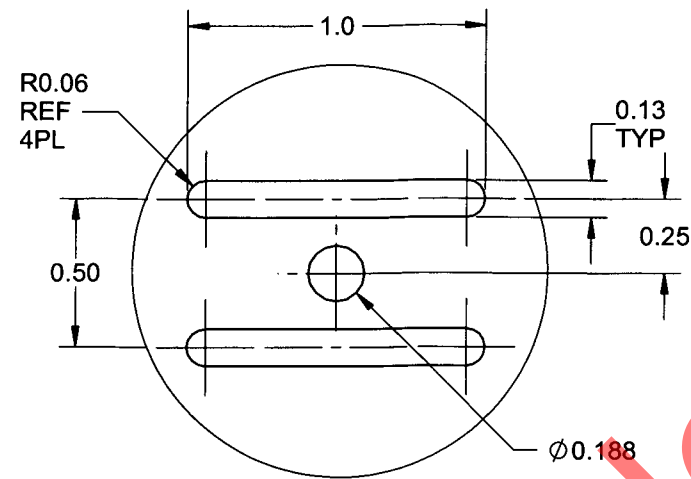
14.02.25 A.P.

RELEASED
2013-11-13

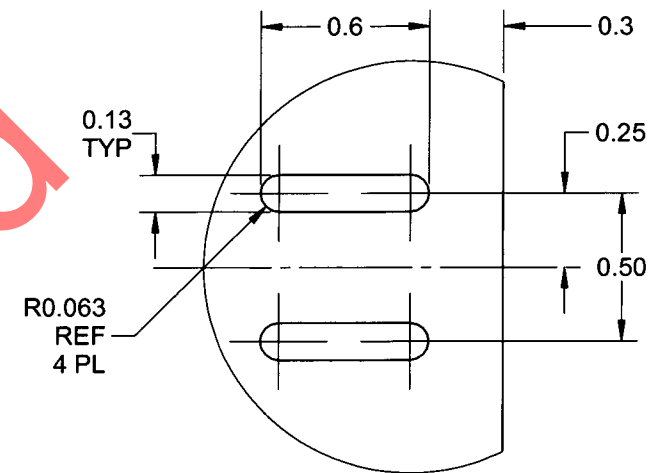
DESIGN	DB	DART AEROSPACE USA, INC.	
DRAWN	AP	KENT, WA	
CHECKED	ASS	DRAWING NO.	REV. B
MFG. APPR.	DB	D4769	SHEET 3 OF 5
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	WEARPLATE ASSY	NTS
DATE	13.09.10	<small>COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



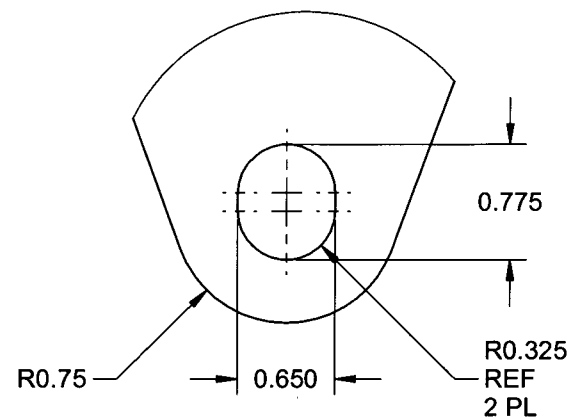
DETAIL C B5-3
SCALE 2X
2 PL



DETAIL D B3-3
SCALE 4X
2 PL



DETAIL E B1-3
SCALE 4X
2 PL



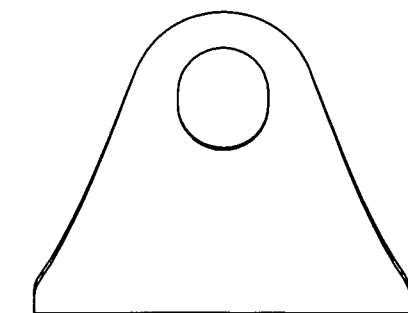
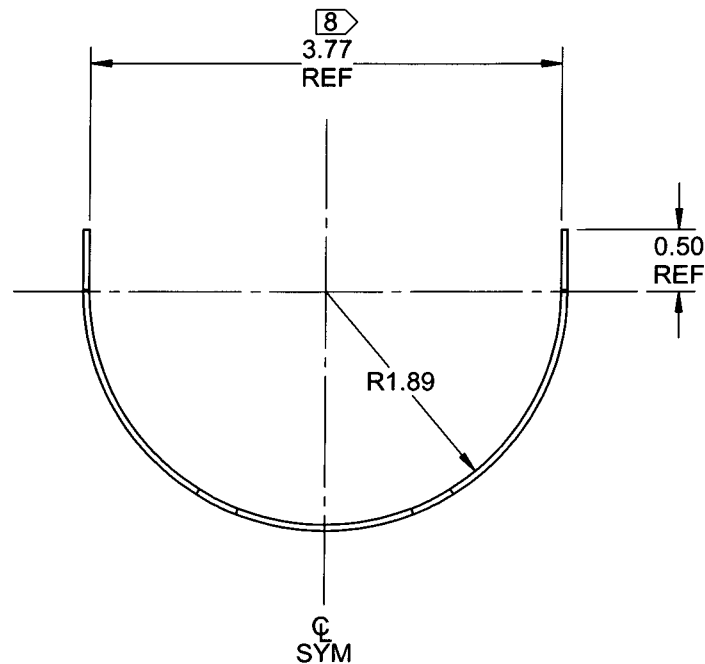
DETAIL F B2-3
SCALE 2X
2 PL

UNDER REVIEW

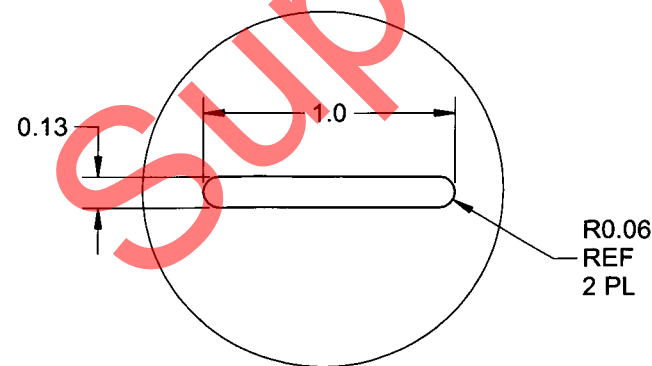
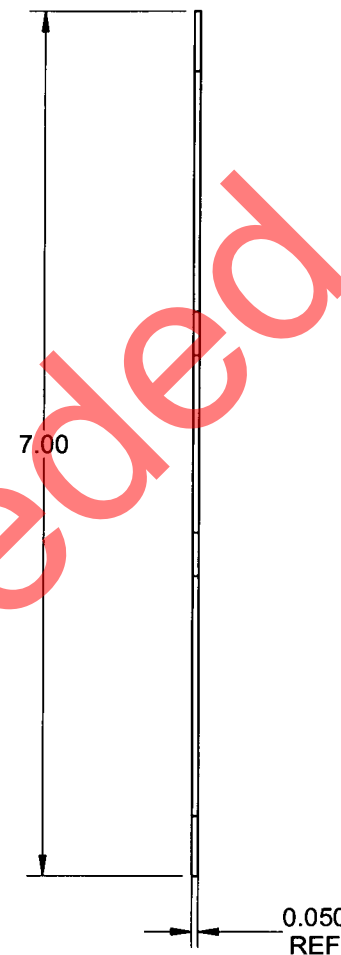
14.02.25 A.P.

2013-11-13
W

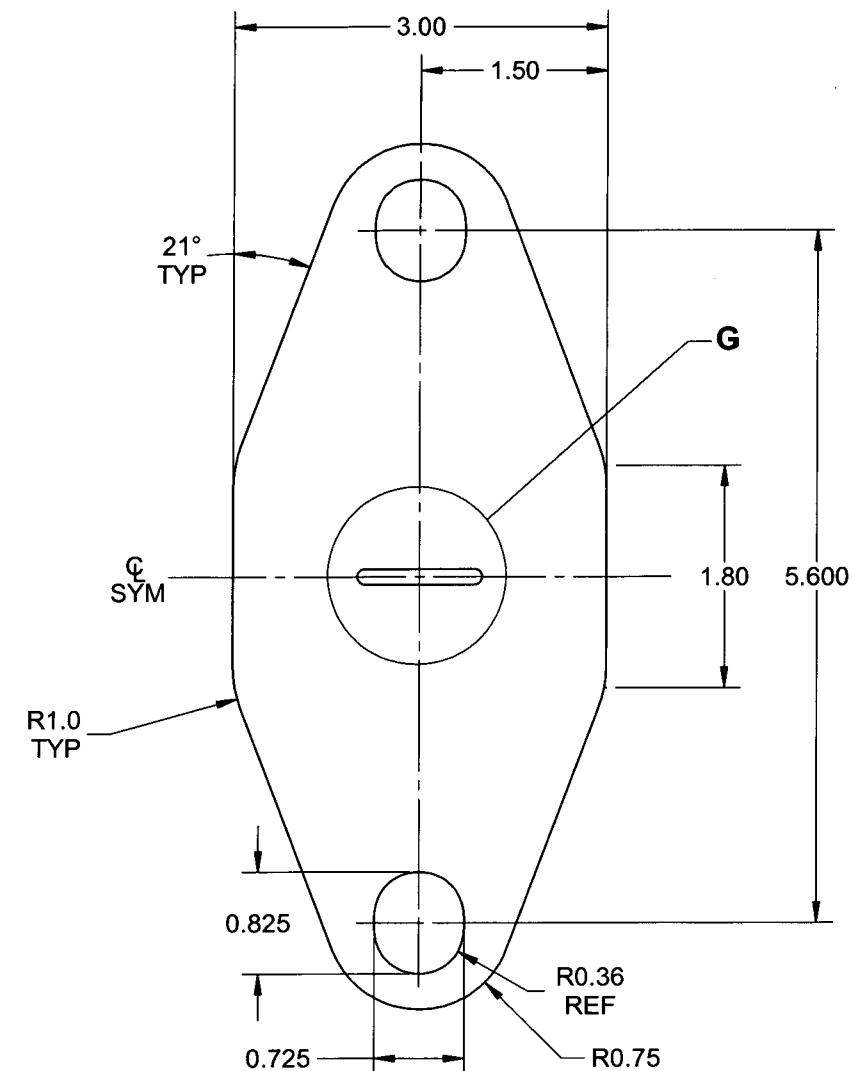
DESIGN	DB	DART AEROSPACE USA, INC.	
DRAWN	AP	KENT, WA	
CHECKED	ASS	DRAWING NO.	REV. B
MFG. APPR.	DS	D4769	SHEET 4 OF 5
APPROVED	MP	TITLE	SCALE
DE APPR.	CH	WEARPLATE ASSY	NTS
DATE	13.09.10	<small>COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



D4769-3 WEARPLATE SHIM
(MAKE FROM D4769-3F)



DETAIL G
SCALE 2X



D4769-3F WEARPLATE SHIM
(FLAT PATTERN)

UNDER REVIEW

14.02.25 R.P.

RELEASED
2013-11-13

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 18 GAUGE 0.050 THICK (REF DART SPEC. M304S18GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.21 lbs
- 8) IT IS ACCEPTABLE TO OVERBEND D4769-3 UP TO 2 DEG OR UNDERBEND UP TO 5 DEG

DESIGN	AP	DART AEROSPACE USA, INC.	
DRAWN	AP	KENT, WA	
CHECKED	AS	DRAWING NO.	REV. B
MFG. APPR.	DS	D4769	SHEET 5 OF 5
APPROVED	MS	TITLE	SCALE
DE APPR.	MS	WEARPLATE ASSY	NTS
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